

Asymmetric *Syn*-Selective Aldol Reactions of γ -Oxygenated Vinyllogous Urethane with a Second Generation Chiral Auxiliary: Application in Construction of (+)-3-Deoxy-D-*manno*-2-octulosonic Acid

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Various examples of highly diastereoselective aldol reactions are presented where the nonracemic lithium enolate **6** derived from a C4-oxygenated vinyllogous urethane reacts in *syn* fashion to provide upon intramolecular lactonization useful γ -alkoxy- δ -lactone synthons **12a–f**. In one particular example, the result of reaction with an acrolein surrogate, the lactone product **12e** is applied in an efficient asymmetric synthesis of (+)-KDO (10 steps, 34% overall yield). Notable transformations include (1) hydrolysis of the vinyllogous urethane functionality, (2) stereoselective reduction of the resulting β -keto-lactone **2**, (3) stereoselective dihydroxylation of the vinyl side chain of δ -lactone **17**, and (4) addition of α -ethoxy-vinyl lithium to the lactone carbonyl of **19** to procure the aldulosonic acid residue in **1** upon ozonolysis.

Introduction

The merit of four-carbon enolates has been demonstrated in many prior synthetic applications.¹ Enolates derived from acyclic vinyllogous urethanes, in particular, offer malleable functionality upon aldol and acylation reactions.² In a previous communication,³ we disclosed a highly *syn*-selective second generation vinyllogous urethane (VU), **5**, carrying a C4 methyl substituent, which uses a simple and readily prepared nonracemic auxiliary. From X-ray work,⁴ on a species closely related to **7**, we had speculated that the lithium enolate possessed the structure indicated in Figure 1. The unique structure of these enolate aggregates, in particular their very real lithium–nitrogen bond, suggested to us that changing the C4 methyl substituent to an oxygen residue would not perturb the overall structure of these systems. Thus, we anticipated that the vinyllogous urethane **3** ($R' = O(CH_2)_2TMS$) would form the enolate structure **6** and thereby provide *syn*-products as its alkyl analogue ($R' = CH_3$) had in similar aldol reactions.

The contiguous array of hydroxyl residues in (+)-3-deoxy-D-*manno*-2-octulosonic acid, (+)-KDO (**1**), presented a challenging target to test our proposed modification.^{5,6} Scheme 1 illustrates that the β -keto-lactone **2**, a potential precursor of **1**, might be derived from lactone

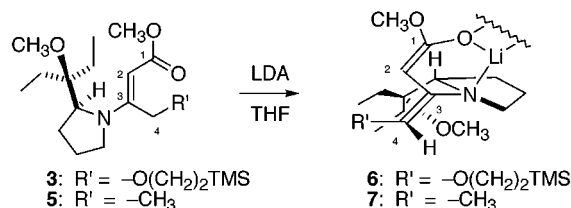
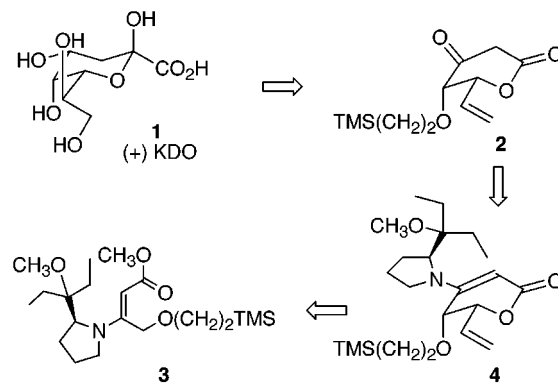


Figure 1.

Scheme 1



4 by hydrolytic removal of the amine residue, and **4** in turn would result from a *syn*-selective aldol reaction of **3** with acrolein. Herein, we describe the aldol reactions of

[†] Dedicated to the memory of Professor R. H. Schlessinger, deceased On December 11, 1997.

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(1) (a) Evans, D. A.; Ng, H. P.; Clark, S. C.; Rieger, D. L. *Tetrahedron* **1992**, *48*, 2127–2142. (b) Evans, D. A.; Kim, A. S. *Tetrahedron Lett.* **1997**, *38*, 53–56. (c) Carreira, E. M.; Kruger, J. *J. Am. Soc. Chem.* **1998**, *120*, 837–838.

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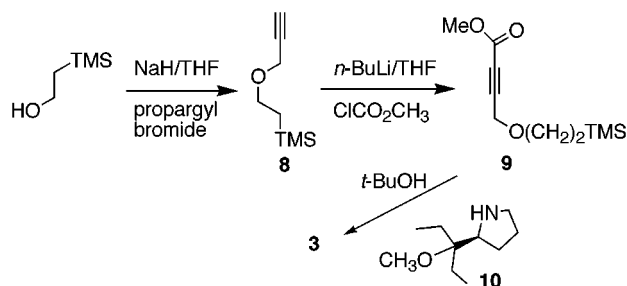
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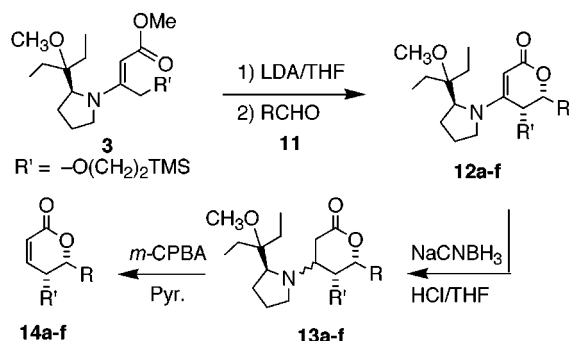
(5) (+)-KDO occurs in the lipopolysaccharide (LPS) region of the cell membrane of all Gram-negative bacteria. It provides a unique link between the hydrophobic lipid A and the hydrophilic polysaccharide subunits. Interruption of the biosynthesis of **1** leads to a buildup of LPS precursors and prevents the growth of these types of bacteria. Anderson, L.; Unger, F. M.; Eds. *Bacterial Lipopolysaccharides: Structure, Synthesis, and Biological Activities*; ACS Symposium Series 231; American Chemical Society: Washington, DC, 1983.

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Scheme 2



Scheme 3



vinylogous urethane **3** with a variety of aldehydes and demonstrate potential applications of this methodology by an asymmetric synthesis of (+)-KDO (**1**).

Results and Discussion

Our synthesis of vinylogous urethane **3**, Scheme 2, started with 2-(trimethylsilyloxy)ethanol which was deprotonated with sodium hydride. The resulting sodium alkoxide coupled with propargyl bromide to afford the ether **8** (91%).⁷ Deprotonation of alkyne **8** with *n*-BuLi and subsequent treatment with methyl chloroformate produced the acetylene ester **9** (85%). Last, **9** was reacted with the nonracemic amine, **10**, to afford vinylogous urethane **3** in 91% yield.⁸

The enolate **6**, obtained by deprotonation of **3** with LDA/THF ($-78 \rightarrow 0 \rightarrow -78$ °C), was condensed with aldehydes **11a–f** to afford the corresponding vinylogous urethane lactones **12a–f** (Scheme 3). These materials were then converted into their corresponding α,β -unsaturated lactone analogues **14a–f** in a two-step sequence for purposes of determining the overall stereoselection. Utilizing a Borch reduction, lactones **12a–f** were treated with NaCNBH₃ in acidic media to afford their corresponding β -amino lactone analogues **13a–f**.⁹ These compounds were in turn converted into their unsaturated lactone counterparts **14a–f** by treatment with *m*-CPBA and then pyridine. HPLC analyses of **14a–f** using normal phase 3 μ m Spheriosorb silica gel and 5 μ m Chiralcel OD stationary phases provided both the diastereomeric and enantiomeric ratios for each lactone when compared to a racemic standard of *syn* and *anti* products.¹⁰ The results are given in Table 1.

(7) When either silicon (OTBS) or allyl (OCH₂CH=CH₂) or benzyl (OCH₂C₆H₅) were used as the C4-oxygen protecting group in vinylogous urethane **3**, these systems suffered either from oxygen–oxygen silyl migration or 2,3-Wittig rearrangements, respectively. Dankwardt, S. M. Ph.D. Thesis, University of Rochester, 1992.

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Table 1

entry no.	aldehyde RCHO no.	R	VU Lactone 12		α,β -unsaturated lactone 14		
			no.	yield, %	no.	de, %	ee, %
1	11a	<i>t</i> -Bu	12a	93	14a	97.2	96.5
2	11b	<i>i</i> -Pr	12b	73	14b	99.3	96.6
3	11c	Ph	12c	84	14c	97.9	98.4
4	11d	(<i>E</i>)-CH=CHCH ₂ CH ₃	12d	78	14d	98.7	96.5
5	11e	(<i>E</i>)-CH=CHSnBu ₃	12e	76	14e	98.5	96.8
6	11f	(<i>Z</i>)-CH=CHSnBu ₃	12f	75	14f	98.9	97.7

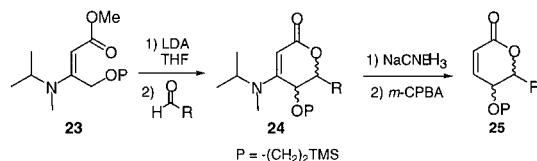
Upon establishing that the C4-oxygenated vinylogous urethane **3** indeed afforded lactone products with excellent de values, we set out to demonstrate the absolute stereochemistry for these systems by the synthesis of (+)-KDO. Unfortunately, condensation of the lithium enolate **6** with acrolein resulted in the formation of intractable tars. Thus, we turned to the use of (*E*)-3-(tri-*n*-butylstannyl)-2-propenal, **11e**, as an acrolein equivalent.¹¹ Starting with the vinylogous urethane lactone **12e**, we converted this material into the β -keto lactone **2** (in 78% yield) by HCl hydrolysis of the vinylogous urethane functionality together with concomitant protodestannylation of the vinyl stannane residue (Scheme 4).

Hydride reduction under Luche's conditions gave the hydroxy lactol **15** as a single stereoisomer.¹² This compound in turn was treated with Ag₂CO₃ on Celite to obtain the hydroxy lactone **16** (80%, two steps).¹³ Many other reduction conditions were attempted, but none were found to be both regio- and stereospecific; hence, the transformation was accomplished in the above two-step procedure.

We next chose to remove the β -trimethylsilyl ether protecting group of **16** using BF₃·Et₂O and to then protect the resulting diol product as its corresponding acetonide **17** for easier isolation (78%, two steps). The stage was now set to install the diol side chain required by **1**. Gratifyingly, catalytic osmylation of **17**, seemingly distributed between the two reactive conformers **17a** and **17b**, gave **18** as the sole product.¹⁴ The diol portion of **18** was protected as its acetonide to afford **19** (90%, two steps).

Finally, the problem of adding a carboxylic acid to the lactone carbonyl group of **19** was addressed. After considerable difficulty with other nucleophilic surrogates, the α -ethoxy vinylolithium (EVL) was found to smoothly

(10) The de and ee values of **14a–f** and hence of the VU lactones **12a–f** were determined by comparison with a racemic mixture of the *syn* and *anti* forms of the lactone **25**, which was prepared from vinylogous urethane **23** as shown below. Under typical conditions, lactone **24** was produced in 3: 1 *syn:anti* selectivity. It's interesting to note that while the vinylogous urethane derived from pyrrolidine or dimethylamine is *anti*-selective, vinylogous urethane derived from *tert*-butylamine or diisopropylamine is *syn*-selective.

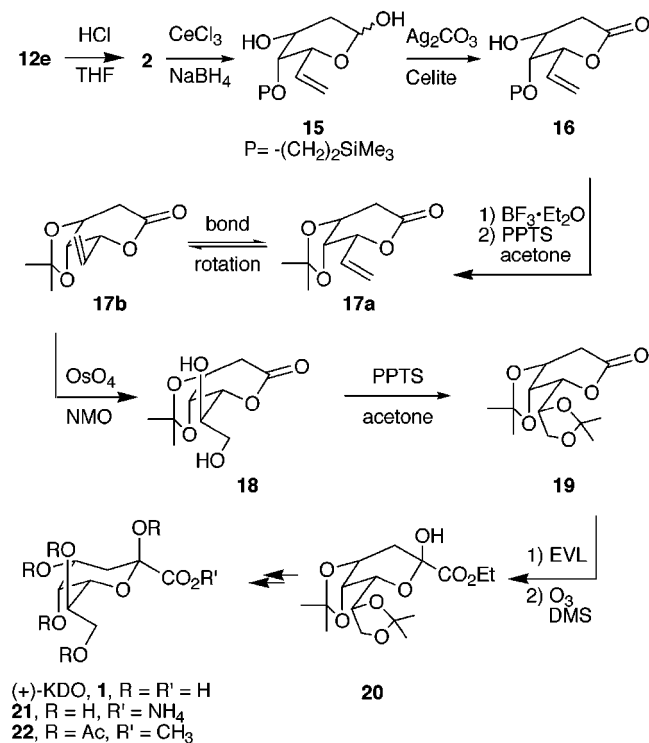


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(12) (a) Evans, D. A.; Gage, J. R. *J. Org. Chem.* **1992**, *57*, 1957. (12) (a) Felkin–Ahn reduction predicts hydride addition to occur opposite the α -axial C–O bond of **2**. (Macromodel 3.5a) minimization of the α -keto lactone **2** predicted the boat form of the lactone with the adjacent protected hydroxy group at C4 occupying an axial position on the ring. (b) Gamal, A. L.; Luche, J. L. *J. Am. Chem. Soc.* **1981**, *103*, 5454.

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Scheme 4



add (1.1 equiv, 0.45 M in THF, -78°C , 30 min) to lactone **19**.¹⁵ Reductive ozonolysis provided the ethyl ester **20** (86% overall). Removal of the isopropylidene groups from **20** proceeded in a straightforward manner by treatment with 90% aqueous acetic acid at 90°C for 45 min. Hydrolysis of the ethyl ester (0.1 N NaOH, 2 h), followed by adjustment of acidity to pH = 3 (Dowex-50W-X4), furnished (+)-KDO, **1**, isolated as the crystalline ammonium salt **21** (89% overall yield, mp $123\text{--}126^{\circ}\text{C}$, $[\alpha]_{\text{D}}^{21} = +39.5^{\circ}$ (c 1.2, H₂O)).¹⁶ For the purpose of further characterization and comparison, the ammonium salt **21** was converted to its peracetylated methyl ester **22** ($[\alpha]_{\text{D}}^{21} = +99.7^{\circ}$ (c 1.2, MeOH); lit.¹⁷ $[\alpha]_{\text{D}}^{21} = +101^{\circ}$ (c 1.0, MeOH)) according to literature procedure and again shown to be identical in every spectroscopic respect to that reported as derived from naturally occurring **1**.¹⁷

Conclusion

The pliant functionality of vinylogous urethane-derived enolates has been demonstrated by a concise synthesis

(14) A Monte Carlo conformational search over a 50 kJ range with 50 steps produced the two minimum energy conformers of **17** to be that represented by the boat structures **17a** and **17b**, and predicted **17a** to be 2.5 kJ/mol more stable than **17b**. **17b** in turn was more stable than the next conformer, which if reactive, would have provided the unobserved osmylation product. It appeared that dihydroxylation of either **17a** from the convex face, or **17b** anti-periplanar to the allylic C–O bond, would result in the desired side chain alcohol stereochemistry represented by **18**. The stereoselectivity was assumed to be greater than 95% as ¹H NMR showed only one diastereomer. For explanation of stereoselectivity, see: (a) Cha, J. K.; Christ, W. J.; Kishi, Y. *Tetrahedron Lett.* **1983**, *24*, 3943. (b) Karabatsos, G. J.; Fenglio, D. J. *Topics in Stereochemistry*; Wiley-Interscience: New York, 1970; Vol. 5, p 167.

(15) The α -ethoxy vinylolithium species was prepared in a manner similar to that described for the α -methoxy vinylolithium species. See Baldwin, J. E.; Hoffe, G. A.; Lever, O. W. *J. Am. Chem. Soc.* **1974**, *96*, 7125. For the addition of similar vinylolithium species to ketones, see Chavdarian, C. G.; Heathcock, C. H. *J. Am. Chem. Soc.* **1975**, *97*, 3822.

(16) Authentic Sample from Sigma Co. has mp $122\text{--}125^{\circ}\text{C}$, $[\alpha]_{\text{D}}^{21} = +40.9^{\circ}$ (c 0.9, H₂O); lit. (see reference 6c) mp $121.5\text{--}123^{\circ}\text{C}$, $[\alpha]_{\text{D}}^{21} = +42.4^{\circ}$ (c 1.7, H₂O).

of (+)-KDO. Noteworthy steps include (a) stereospecific reduction of β -keto-lactone, (b) stereospecific osmylation of an olefinic side chain, and (c) the use of ethoxyvinyl-lithium as a surrogate for a trialkyl orthoformate anion in the nucleophilic addition to lactone. The high *syn*-selectivity (97%–99% de) obtained from the reaction of lithium enolate derived from vinylogous urethane **3** with a wide range of aldehydes further substantiates the very real lithium–nitrogen bond in these types of enolate systems and suggests that the aggregate **6** is the reacting species that provides the good enantioselectivities (96%–98% ee) achieved from this second-generation chiral auxiliary. It is hoped that these easily accessible malleable systems will find applications in future asymmetric endeavors.

Experimental Data

General Information. The following solvents were distilled directly before use, under a slight positive pressure of nitrogen. Diethyl ether, tetrahydrofuran, and benzene were distilled from sodium benzophenone ketyl. *tert*-Butyl alcohol was distilled from calcium hydride. The chloroform, methylene chloride, isopropyl alcohol, and hexanes used for infrared spectra, HPLC analyses, and optical rotations were labeled spectroscopic grade by the manufacturer. Melting points were determined on a Fisher-Johns melting point apparatus and are uncorrected. ¹H NMR and ¹³C NMR were recorded at 300 and 75.5 MHz, respectively, and chloroform was used as internal standard. Infrared spectra were recorded on a Perkin-Elmer 1600 series Fourier transform infrared spectrometer. Chiral stationary-phase HPLC analyses were performed with a Varian 3010 pump and LDC spectromonitor using Chiralcel OJ columns supplied by J. T. Baker. The spectra was recorded with a LDC Ultra-Violet/Visible recording spectrometer. Mass spectra were analyzed by the Midwest Center for Mass Spectrometry and UCS Mass Spectrometry Facility. Microanalyses were done by Microlytics, Dr. Greg Dabkowski, P.O. Box 199, South Deerfield, MA 01373.

β -(Trimethylsilyl)ethyl Propargyl Ether (8). Sodium hydride (32.1 mmol, 0.81 g, dry, 95% weight) was suspended in THF (20 mL) and cooled to 0°C . 2-(Trimethylsilyl)ethanol (20.1 mmol, 2.88 mL) was added to above solution dropwise. Deprotonation continued at 0°C for 10 min and room temperature for 1 h. Then propargyl bromide (21.0 mmol, 1.87 mL) was added slowly followed by addition of catalytic amount of tetrabutylammonium iodide. The reaction was continued at room temperature for 1 h and then refluxed for 4 h. After this 5 h period, the reaction was quenched with sat. NH₄Cl and extracted with ether. The combined organic layers were dried with MgSO₄ and filtered, the solvent was removed, and the product **8** distilled (65°C , 26 mmHg) to yield a colorless oil (2.85 g, 91% yield). IR (CHCl₃) δ 3306, 2955, 1352, 1250, 1181, 1079. ¹H NMR (CDCl₃) δ 4.14 (d, 2 H, $J = 2.41$ Hz), 3.61 (t, 2 H, $J = 8.32$ Hz), 2.42 (t, 1 H, $J = 2.41$ Hz), 0.97 (t, 2 H, $J = 8.32$ Hz), 0.04 (s, 9 H). ¹³C NMR (CDCl₃) δ 73.8 C, 67.3 CH₂, 67.1 CH, 57.3 CH₂, 17.9 CH₂, -1.4 CH₃. $R_f = 0.85$ (hexane:EtOAc/2:1). HRMS calcd for C₉H₁₆OSi: 156.0970, molecular ion not observed, found: (M – C₃H₅Si)⁺ 83.0496, (M – C₅H₇O)⁺ 73.0471. Anal. Calcd for C 61.48, H 10.32. Found: C 61.51, H 10.34.

Methyl 4- β -(Trimethylsilyl)ethoxy]-2-butynoate (9). Ether **8** (14.5 mmol, 2.27 g) was dissolved in 10 mL of THF and cooled to -78°C . *n*-Butyllithium (15.9 mmol, 10.2 mL, 1.57 M solution in hexanes) was slowly added to the cold solution. The reaction mixture was warmed to 0°C and stirred for 1 h. The mixture was chilled to -78°C , and methyl chloroformate (17.4 mmol, 1.40 mL) was added dropwise. The reaction was stirred for 30 min at -78°C , warmed to 0°C ,

(17) Charon, D.; Szabo, L. *J. Chem. Soc., Perkin Trans. 1* **1979**, 2369–2374.

(CDCl₃) δ 169.0 CO, 131.2 CH, 119.3 CH₂, 78.6 CH, 74.5 CH, 71.4 CH, 25.9 CH₃, 24.1 CH₃. $R_f = 0.73$ (hexane:EtOAc/1:1). Anal. Calcd for C₁₀H₁₄O₄: C 60.60, H 7.12; found: C 60.41, H 7.16.

Lactone 19. Osmium tetroxide (0.052 mmol, 42 μ L of 2.5 wt % solution in *tert*-butyl alcohol) was added to a solution of *N*-methylmorpholine *N*-oxide (0.72 mmol, 84 mg), water (2 mL), and acetone (0.4 mL) in THF (0.7 mL). After 10 min, the olefin **17** (0.65 mmol, 129 mg) in acetone (0.2 mL) and THF (0.2 mL) was added dropwise. The reaction was completed after stirring overnight at room temperature. A slurry mixture of sodium bisulfite (50 mg) and magnesol (100 mg) in water (0.5 mL) was added and stirred for 10 min, and the solid was then filtered. The filtrate was adjusted to pH 2 with 1 N H₂SO₄. The solution was saturated with NaCl and extracted with EtOAc (3 \times 20 mL). The combined organic layers were dried and concentrated to yield the crude diol **18** as a white foam. The material was dissolved in DMF (0.8 mL) and acetone (0.17 mL), stirred with catalytic amount of PPTS at room temperature, and 2,2-dimethoxypropane (4.0 mmol, 0.49 mL) was added and stirred overnight. A second portion of 2,2-dimethoxypropane (2.0 mmol, 0.25 mL) was added and stirred for another 12 h. The mixture was concentrated under vacuum. The residue was chromatographed (hexane:EtOAc/1.5:1) to provide lactone **19** (0.16 g, 90% yield) as a white solid. $[\alpha]_D^{21} = +65.1^\circ$ (*c* 1.2, CHCl₃). mp 116–118 °C. IR (CHCl₃) 2992, 2936, 1762, 1455. ¹H NMR (CDCl₃) δ 4.72 (m, 1 H), 4.56 (dd, 1 H, $J = 1.17, 7.93$ Hz), 4.35 (m, 1 H), 4.05 (m, 2 H), 3.91 (dd, 1 H, $J = 1.05, 8.63$ Hz), 2.83 (dd, 1 H, $J = 1.99, 15.88$ Hz), 2.51 (dd, 1 H, $J = 3.38, 15.95$ Hz), 1.40 (s, 3 H), 1.39 (s, 3 H), 1.34 (s, 3 H), 1.32 (s, 3 H). ¹³C NMR (CDCl₃) δ 168.8 CO, 109.7 C, 109.6 C, 77.7 CH, 72.7 CH, 71.3 CH, 71.2 CH, 66.6 CH₂, 34.6 CH₂, 27.0 CH₃, 25.8 CH₃, 25.0 CH₃, 24.1 CH₃. $R_f = 0.62$ (hexane:EtOAc/1:1). Anal. Calcd for C₁₃H₂₀O₆: C 57.34, H 7.39. Found: C 57.16, H 7.45.

Ester 20. *tert*-Butyllithium (0.61 mmol, 0.36 mL of 1.7 M solution in pentane) was added dropwise to a solution of ethyl vinyl ether (0.97 mmol, 92 μ L) in dry THF (1 mL) at –65 °C under nitrogen. After removal of the cooling bath the yellow precipitate redissolved and the solution became colorless between –5 °C to 0 °C. The solution was recooled to –78 °C. A solution of lactone **19** (0.55 mmol, 0.15 g) in THF (0.5 mL) was added. The stirring was continued for 30 min at –78 °C and then quenched with saturated NH₄Cl aqueous solution. The mixture was extracted with EtOAc (3 \times 30 mL). The combined organic layers were dried and the solvent removed to yield a pale yellow oil. The material was dissolved in CH₂Cl₂ (2.5 mL) and cooled to –60 °C, methanol (0.3 mL) was added, and the cold mixture was ozonolyzed. After excess of ozone was removed by N₂ stream, 2 equiv of dimethyl sulfide was added. This mixture was warmed to 0 °C for 20 min and then concentrated under vacuum to yield the crude product as a pale yellow oil. This residue was chromatographed to provide the KDO derivative **20** (0.164 g, 86% yield) as a colorless oil. $[\alpha]_D^{21} = +29.1^\circ$ (*c* 1.6, CHCl₃). IR (CHCl₃) 3524, 2990, 2937, 1737, 1455. ¹H NMR (CDCl₃) δ 4.49 (m, 1 H),

4.37–4.21 (m, 4 H), 4.09–3.97 (m, 2 H), 3.91–3.86 (m, 1 H), 2.49 (dd, 1 H, $J = 6.48, 14.47$ Hz), 1.88 (dd, 1 H, $J = 4.77, 14.46$ Hz), 1.45 (s, 3 H), 1.41 (s, 3 H), 1.36 (s, 3 H), 1.34 (s, 3 H), 1.30 (t, 3 H, $J = 7.3$ Hz). ¹³C NMR (CDCl₃) δ 169.6 CO, 109.3 C, 109.1 C, 94.3 C, 73.9 CH, 71.3 CH, 70.5 CH, 69.9 CH, 66.8 CH₂, 62.2 CH₂, 32.3 CH₂, 27.0 CH₃, 26.8 CH₃, 25.6 CH₃, 25.3 CH₃, 14.0 CH₃. $R_f = 0.43$ (hexane:EtOAc/2:1). Anal. Calcd for C₁₆H₂₆O₈: C 55.48, H 7.56. Found: C 55.27, H 7.49.

(+)-KDO Ammonium Salt (21). A solution of ester **20** (3.81 mmol, 132 mg) in 90% HOAc (12 mL) was heated to 90 °C for 45 min. The solution was cooled to ambient temperature and then concentrated under vacuum at a temperature not exceeding 50 °C. To the solution of the residue in water (1 mL) was added NaOH (7 mL of 0.1 N aqueous solution). The solution was stirred at room temperature for 2 h and then acidified with Dowex-50W-X4 (20–50 mesh) to pH 3, and the resin was removed by filtration. The filtrate was concentrated to yield the crude free KDO, **1**, as a white solid. This crude KDO was dissolved in water (1 mL), and concentrated aqueous NH₃ was added until pH 11. The solution was stirred for 30 min at room temperature and concentrated under vacuum at a temperature not exceeding 50 °C to yield the crude KDO ammonium salt as a white solid. Recrystallization from 90% aqueous ethanol provided the pure KDO ammonium salt (92.5 mg, 89% yield) as a white, fluffy solid. mp 123–126 °C. $[\alpha]_D^{21} = +39.5^\circ$ (*c* 1.2, H₂O); authentic sample from Sigma Co.: mp 122–125 °C, $[\alpha]_D^{21} = +40.9^\circ$ (*c* 0.9, H₂O). The synthetic sample has an identical NMR spectrum and TLC behavior with the authentic sample: ¹H NMR (D₂O) δ 4.48–4.35 (m), 4.11–3.94 (m), 3.80–3.70 (m), 3.61–3.52 (m), 2.52 (dd, $J = 6.92, 14.14$ Hz), 2.31 (m), 2.03–1.79 (m). ¹³C NMR (D₂O) δ 176.7 CO, 96.4 C, 71.1 CH, 69.2 CH, 66.6 CH, 66.2 CH, 62.9 CH₂, 33.6 CH₂. $R_f = 0.56$ (MeOH:CHCl₃:H₂O/10:10:3). Anal. Calcd for C₈H₁₇NO₈: C 35.17, H 7.00, N 5.13; found: C 35.34, H 6.90, N 5.09.

Compound 22. The synthetic KDO ammonium salt **21** (45 mg, 0.165 mmol) was peracetylated and esterified with diazomethane according to the literature procedure to afford methyl ester **22** (61 mg, 80% yield) as a colorless oil. $[\alpha]_D^{21} = +99.7^\circ$ (*c* 1.2, MeOH). IR (CHCl₃) 2956, 1747, 1370. ¹H NMR (CDCl₃) δ 5.38 (m, 1 H), 5.31 (m, 1 H), 5.21 (m, 1 H), 4.46 (dd, 1 H, $J = 2.09, 12.25$ Hz), 4.19–4.08 (m, 2 H), 3.80 (s, 3 H), 2.23–2.17 (m, 2 H), 2.13 (s, 3 H), 2.10 (s, 3 H), 5.19 (s, 6 H), 4.49 (s, 3 H). ¹³C NMR (CDCl₃) δ 170.4 CO, 170.2 CO, 169.9 CO, 169.5 CO, 167.9 CO, 166.6 CO, 97.4 C, 69.7 CH, 67.3 CH, 65.9 CH, 63.9 CH, 62.0 CH₂, 53.1 CH₃, 30.9 CH₂, 20.7 CH₃, 20.6 CH₃. $R_f = 0.51$ (hexane:EtOAc/1:1). Anal. Calcd for C₁₉H₂₆O₁₃: C 49.35, H 5.66; found: C 49.54, H 5.71.

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